



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5555-041
Job Sheet 174165

Accounting Job RD17-1046-01



Part No: D5555-041

Job Qty: 1 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: R+D

Description:

Note: TBD D5555 REV.A IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Small Fab-4	DAS 9.89	APR 23 2018
110	Small Fab	1 pcs		3/30/18	0.00	0.43	Small Fab-3		
120	QC	1 pcs		3/30/18	0.00	0.00	QC5		MAY 18 2018
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-2	CCK 019.6	MAY 22 2018
140	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21	DAS 9.89	MAY 22 2018

Part Op 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH:
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade	2 Ea (2 ea)	90-Start up Operation	5044579
D5572-1	Base Bracket, Lower, Cable Cutter, LH	1 Ea (1 ea)	90-Start up Operation	5053236
D5572-2	Base Bracket, Lower, Cable Cutter, RH	1 Ea (1 ea)	90-Start up Operation	5053926
D5574-1	Blade Housing, Cable Cutter	1 Ea (1 ea)	90-Start up Operation	5048130
D5575-041	Deflector Assembly, Lower Cable Cutter	1 Ea (1 ea)	90-Start up Operation	5069626
MS21042L08	Nut	10 Ea (10 ea)	90-Start up Operation	5056466
MS27039-08-20	Screw	6 (6 ea)	90-Start up Operation	5070334
MS27039-08-24	Screw (MS27039-0824)	4 Ea (4 ea)	90-Start up Operation	5054100
NAS1149DN832J	Washer	20 Ea (20 ea)	90-Start up Operation	50137587-15

2700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5557-1	2	20	0
	D5572-1	1	2	0
	D5572-2	1	2	0
	D5574-1	1	3	0
	D5575-041	1	0	0
	MS21042L08	10	2,557	0
	MS27039-08-20	6	0	0
	MS27039-08-24	4	152	0
	NAS1149DN832J	20	2,272	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S071493



Part: D5555-041

Job No: 174165

Serial No/Batch: S071493

Revision: A

Inspector:

Date: 05/15/18

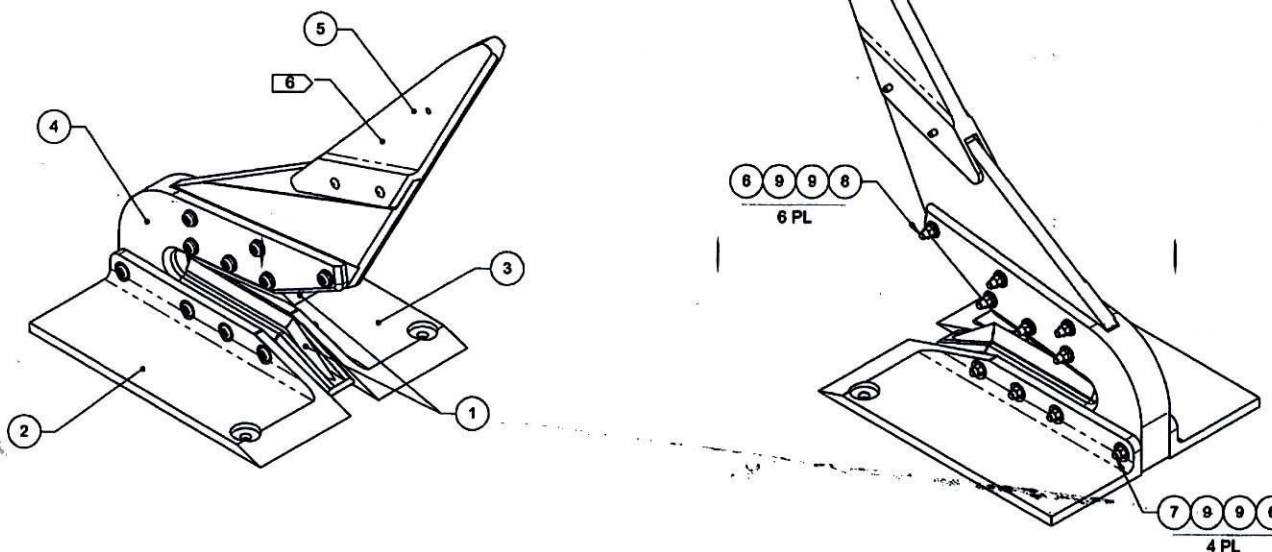
Part Specifications
Specifications could not be found.

Plex 4/19/18 12:59 PM dart.quirion.sonia

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5555-041	LOWER CUTTER ASSEMBLY
1	2	D5557-1	CUTTER BLADE
2	1	D5572-1	BASE BRACKET, LOWER, CABLE CUTTER (LH)
3	1	D5572-2	BASE BRACKET, LOWER, CABLE CUTTER (RH)
4	1	D5574-1	BLADE HOUSING, CABLE CUTTER
5	1	D5575-041	DEFLECTOR ASSY, LOWER, CABLE CUTTER
6	10	MS21042L08	NUT, SELF-LOCKING
7	4	MS27039-0824	SCREW, PAN HEAD
8	6	MS27039-0820	SCREW, PAN HEAD
9	20	NAS1149DN832J	WASHER (AN980JD8)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174165

MAR 12 2018



D5555-041 LOWER CUTTER ASSEMBLY

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5555-041" AND S/N PER QSI 044 6.2 (X-TENSION STAMP)
 - 7) WEIGHT: 3.76 lbs
 - 8) APPLY LOCTITE 598 (RTV SEALANT) TO ALL FAYING SURFACES UPON ASSEMBLY

RELEASED

2018 MAR 09
ECN 18-640

A		NEW ISSUE		AJS	17.11.14
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC.			
DRAWN	AJS	EUGENE, OR			
CHECKED	RF	DRAWING NO.		REV. A	
MFG. APPR.	JFS	D5555		SHEET 1 OF 1	
APPROVED	HS	TITLE		SCALE	
DE APPR.	CP	LOWER CUTTER ASSEMBLY (EC 130)		NTS	
DATE	17.11.14	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMBINED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			